

**CLAIMS**

1.- System of glueing sacks or bags of multiple sheets, characterized in that the plate for glueing the flaps and reinforcement strip which go to constitute the bottoms, as well as the glueing points used for the glueing of the sheets which constitute the bag, present a configuration which avoids spattering and reduces the consumption of the glue.

2.- System of glueing sacks or bags of multiple sheets, according to claim 1, characterized in that the plate for glueing the flaps which constitute the bottoms present an embossment which is shaped by a series of parallel rows, with longitudinal orientation in the direction of the rotation of the glueing roller, which determine other such crests, among which are defined the corresponding valleys or grooves, the adhesive distributing itself on the plate impregnating only the crests, so that the glue is applied on the flaps and/or reinforcement strip forming parallel lines.

3.- System of glueing sacks and bags of multiple sheets, according to claim 2, characterized in that the parallel rows can present a triangular, rectangular, square, slender, or undulating sections.

4.- System of glueing sacks or bags of multiple sheets, according to claim 2, characterized in that the parallel rows are constituted by pairs of truncated conical protuberations.

5.- System of glueing sacks or bags of multiple sheets, according to claim 1, characterized in that the glueing points between the sheets which constitute the bag present a

surface of attack on the glue which avoids the accumulation of glue on the walls of the glueing point.

5 6.- System of glueing sacks or bags of multiple sheets, according to claim 5, characterized in that the glueing points present a configuration of section noticeably triangular (2'), one of its vertices remainig facing he direction of the glue.

10 7.- System of glueing sacks and bags of multiple sheets, according to claim 5, characterized in that the glueing points present a configuration of section in the form of circular sector (2''), its vertex facing the direction of the glue.

15 8.- System of glueing sacks or bags of multiple sheets, according to claim 5, characterized in that the glueing points present a configuration in circular segment (2'', with reduced thickness, which rests on the ruler guide by  
20 means of its rectangular base, the smaller side of its base facing the direction of the glue.

25 9.- System of glueing sacks or bags of multiple sheets, according to claim 8, characterized in that the smaller side of the rectangular base is approximately 2 mm in length.

30 10.- System of glueing sacks or bags of multiple sheets, according to claim 5, characterized in that the glueing points incorporate a longitudinal groove (5, to facilitate the evacuation of the glue.